



# L&A Coatings

MANUFACTURERS OF  
INDUSTRIAL COATINGS

TECHNICAL  
DATA SHEET

## 141-SERIES HS Gloss Premium Acrylic Enamel

**DESCRIPTION:** 141-Series acrylic enamels are formulated to provide extremely high gloss and exceptional depth of image (DOI). 141- Series offers excellent direct to metal adhesion, flexibility, chip and mar resistance, gloss retention as well as long-term exterior durability. 141 Series uses such high-grade raw materials, it is suitable for automotive service. For increased hardness, gloss, chemical / abrasion resistance and overall durability, the 141-series acrylic enamels can be catalyzed with 72-100 Urethane Hardener from 10 up to a 25:1 ratio by volume.

### TYPICAL USES INCLUDE

Trailers and Accessories  
Heavy Machinery

Transportation Components  
Waste Containers

Cranes and Lift Equipment  
Agricultural Implements

### TYPICAL PHYSICAL PROPERTIES:

<b>COLOR:</b>	Multiple
<b>COMPONENTS:</b>	One
<b>GLOSS:</b>	95+ @60°
<b>WT./GALLON:</b>	9.78 – 8.54 lbs
<b>VISCOSITY AT 77° F:</b>	30-40"/Zahn #2
<b>SHELF LIFE:</b>	2 Years
<b>SOLIDS BY WEIGHT:</b>	52 - 62%
<b>TEMP. RESISTANCE:</b>	200° F
<b>SOLIDS BY VOLUME:</b>	46 - 50%
<b>CHEM. RESISTANCE:</b>	Moderate
<b>THEORETICAL COVERAGE:</b>	736 - 800 ft <sup>2</sup> /gal @ 1 mil dft
<b>FLASH POINT:</b>	81° F, TCC
<b>V.O.C.:</b>	3.67 – 3.95 lbs/gal
<b>RECOMMENDED D.F.T.:</b>	2-3 mils

**DRY TIME:** @ 77° F, 55% R.H.

To Touch:	1-2 hours
To Handle:	4-6 hours
To Recoat:	6 hours

**THINNING:** Spray: T-42

### APPLICATION METHODS:

Spray, Dip, Electrostatic Spray

### FILM THICKNESS:

Wet:	4 - 7 mils
Dry:	2 - 3 mils

### APPLICATION EQUIPMENT:

CONVENTIONAL: DeVilbiss 510 Gun  
D Tip + Needle, 704 Air Cap

AIRLESS: Graco 30:1 Pump  
613 Tip or equivalent

### CLEANING OF EQUIPMENT:

T-42, Xylene

**PACKAGING:**

1 Gallon Cans                      5 Gallon Pails                      55 Gallon Drums

**APPLICATION CONDITIONS:**

Surface should be dry, above 40° F and at least 5° F above the dew point.

**SURFACE PREPARATION:**

Remove all grease, oil, dirt, dust or other contaminants.  
PREFERRED: SSPC-SP6 Commercial Blast Cleaning

CORROSIVE: SSPC-SP10 Near White Metal Blast Cleaning

MINIMUM: SSPC-SP2 and 3 Hand and Power Tool Cleaning

**PREVIOUSLY PAINTED SURFACES:**

Remove all grease, oil, dirt, dust or other contaminants by Hand or Power Tool Cleaning. Surface must be clean and dry, SSPC-SP2 or 3 or Brush-Off Blast Cleaning SSPC-SP7. Spot prime all bare areas.

**RECOMMENDED PRIMER/TOP COAT:**

19 or 29 Series Inhibitive Primers

**SAFETY INFORMATION****DOT CLASSIFICATION: PAINT UN 1263**

**DANGER:** Causes eye burns and skin irritation. Vapor harmful. Dried film of this paint may be harmful if eaten or chewed. Contains organic solvent. Do not get in eyes, on skin or on clothing. Wear eye protective equipment when handling. Keep away from heat, sparks, and flame. Avoid breathing vapor or mist. Wash thoroughly after handling. Wear appropriate, properly fitted respirator (NIOSH/MSHA approved) during and after application unless air monitoring demonstrates vapor/mist levels are below applicable level. Follow respirator manufacturer's directions for use. Keep container closed. Keep out of reach of children.

**FIRST AID:** IN CASE OF EYE CONTACT, IMMEDIATELY FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. CALL A PHYSICIAN. FOR SKIN CONTACT, FLUSH WITH WATER AND WASH WITH SOAP AND WATER. REMOVE CONTAMINATED CLOTHING AND LAUNDRER BEFORE REUSE. IF INHALED, REMOVE TO FRESH AIR. IF NOT BREATHING GIVE ARTIFICIAL RESPIRATION, PREFERABLY MOUTH-TO-MOUTH, AND CALL A PHYSICIAN.

**NOTICE:** Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.

**FOR INDUSTRIAL USE ONLY**